

## SPORTAGE SIDE STEP INSTALLATION MANUAL

For models : 2015 New Tucson

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Please refer to the installation manual, install correctly according to the step in the manual.

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Item No: CNT13-15TC-005

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Completed Installation Picture



### Required Tools













Ratchet Assembly 46 sets

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### Notes

- 1、 Park the car on flat ground when installation , Please make sure the car has stalled before working;
- 2、 Suggest 2 people to install;
- 3、 Please check the product was installed into place after finished installation;

## Parts List

No.	Name	Spec	Usage	Unit	Icon
1	Side Step-Left	single side	1	pcs	
2	Side Step-Right	single side	1	pcs	
3	T-Bolt	M10*25	4	pcs	
4	T-Bolt	M6*25	8	pcs	
5	Flat Gasket	10*32*3	4	pcs	
6	Flat Gasket	6*22*2	8	pcs	
7	Flange Nut	M10	4	pcs	
8	Flange Nut	M6	8	pcs	
9	Splicing Nut	M4	18	pcs	
10	Bolt with Flat Gasket	M4*20	18	pcs	
11	Self-Tapping Screw	4*12	8	pcs	
12	Nylon Clips		6	pcs	

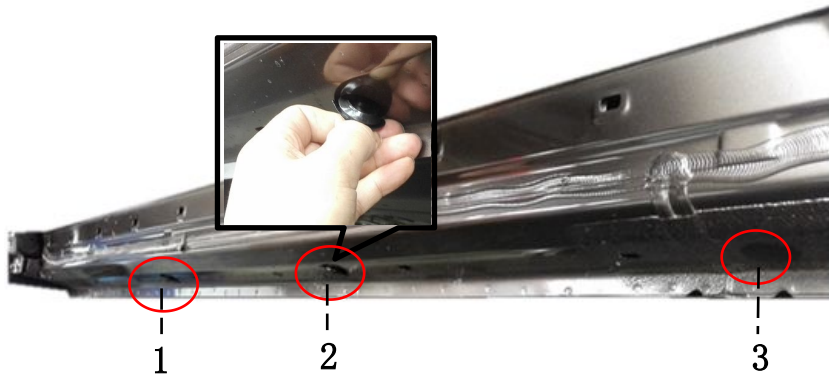
# Assembly Procedure

From left side to start



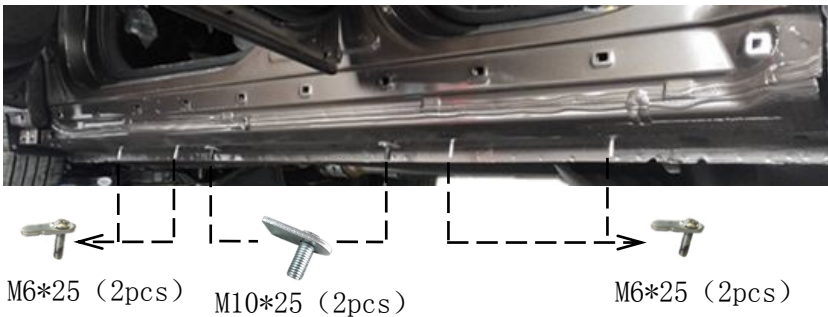
Prepare :

Step 1: Remove side skirt from original vehicle; take down front and rear fastened bolt, snap button and clip nut which locate in wrap angle of side skirt to reserve .



Install side step:

Step 1 : From the front wheel direction to rear , find the second and third water pore (circular hole) on the bottom of Body panel ; take off two rubber blanking cover.



Step 2 : Take No.3 M10\*25T bolts,put in the second and third water pore ,total 2 pcs;

Step 3: Take NO.4 M6\*25T bolts , put in the small square hole which between the first and second water pores, and the hole which between the third and fourth circular hole , total 4 pcs .



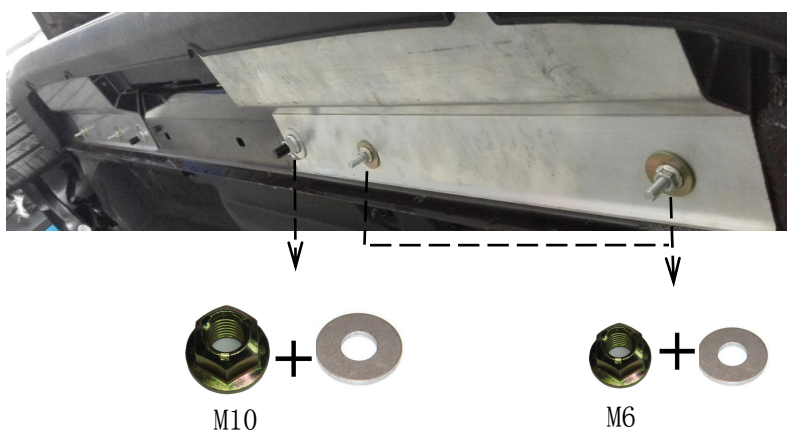
Step 4: Take No.9 splicing nut , put in the snaps hole which locate in 2-9 place, ensure splicing tail is straight down and fasten, total 8pcs ;



Step 5 : Get No.1 left side step assembly ,install No.12 nylon clips into the clips support of side step ,install original car clip nut in side step(original side skirt position); align clip and instillation holes of car body ,adjust side step and car body to overall coordinate ,pat clip position,fit on side step and



Step 6: Fetch No. 10 M4\*20 group bolt , screwing in preassembly splicing nut,tighten side skirt of side step ,total 8 positions ;



Step 7 : Take No.7 M10 flange nut cooperate with No.6 10\*32\*3 flat gasket, to preassemble M10\*25T bolt at the bottom of car body,fasten , total 2 position; Take No.8 M6 flange nut cooperate with No.6 6\*22\*2 gasket, to preassemble M6\*25T bolt ,fasten , total 2 position.



Step 8: Take left side step cover plate,align clamping jaw and hole location of main body(side step) ,install correctly,then drive No.11 4\*12 self-tapping screw ,fasten ,locking hole ,total 4 positions.(left picture only show 2 places of locking location ).



Step 9 : Take fastened bolt and snap button of step 1 which take down from original vehicle front and rear wrap angle ,screwing in wrap angle of side step ,fasten position and

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Right side installation with the same way of left side .

After finished, check the parts installation are fastness, complete and in correct position.