

## Range Rover Sport model 2013 Side Steps Fitting Instructions



1. The chassis fixing holes are pre-drilled BUT NOT threaded by the factory. The holes are just under the plastic strip running along the edge of sill. If you have power wrench use the tri bolts to self thread, if not the (8) holes should be tapped out with tap provided & use standard M10 bolts provided. The body is aluminium so quite easy to thread.
2. Attach the brackets with bolts provided . The toggle fixing should be pushed up in to the appropriate hole first, then offer up bracket. Use a washer under each nut.
3. Locate steps into position on brackets, then fit the 4 M8 bolts. Push steps up against the body of vehicle (the bracket arms are on sliders. Adjust steps for best fit and FULLY tighten all nuts and bolts, including the 2 small M6 bolts that lock the arms in place.

