

Land Rover Discovery Series Side Steps Fitting Instructions



1. Fit the four brackets first—13mm and 17mm spanner. The fixing holes are pre-drilled and threaded by the factory, & the threaded holes are covered by removable plastic bungs running along the edge of sill. Counting from the front of vehicle, the TWO rearmost bungs and the second & third bungs on each side are used. The second bung got forgotten by the factory however, but the thread is still there, hidden under the plastic, and it can easily be located using the bracket. You can either drill a 20mm hole or simply run a thin drill bit around as a router in a circle to cut the thin plastic - no drill - then a sharp razor knife will cut a hole.

2. Now attach the brackets with bolts provided use a washer under each nut. The inner leg fixings at the rear locate into holes in the chassis using the anchor bolt supplied, the front inner bolts locate up through the two chassis/gearbox tubes, it's loose fixing plate supplied should be put into position with the welded nut facing down to help fitting. Do not fully tighten at this stage. (Note: If you need to start cutting things to fit the brackets to the steps, you have the bracket for the wrong side!)

3. Outer bolts can be loosely fitted into the steps, locate side steps into position on brackets, fit inner bolts. Push steps in against the body of vehicle. Adjust steps for best fit and tighten all nuts and bolts fully.

