

TUCSON SIDE STEP INSTALLATION MANUAL

For models : 2015 New Tucson

Please refer to the installation manual, install correctly according to the step in the manual.

Item No: CNT13-15TC-005

Completed Installation Picture















Required Tools

Ratchet Assembly 46 sets

Notes

- 1、 Park the car on flat ground when installation , Please make sure the car has stalled before working;
- 2、 Suggest 2 people to install;
- 3、 Please check the product was installed into place after finished installation;

Parts List

No.	Name	Spec	Usage	Unit	Icon
1	Side Step-Left	single side	1	pcs	
2	Side Step-Right	single side	1	pcs	
3	T-Bolt	M10*25	4	pcs	
4	T-Bolt	M6*25	8	pcs	
5	Flat Gasket	10*32*3	4	pcs	
6	Flat Gasket	6*22*2	8	pcs	
7	Flange Nut	M10	4	pcs	
8	Flange Nut	M6	8	pcs	
9	Splicing Nut	M4	18	pcs	
10	Bolt with Flat Gasket	M4*20	18	pcs	
11	Self-Tapping Screw	4*12	8	pcs	
12	Nylon Clips		6	pcs	

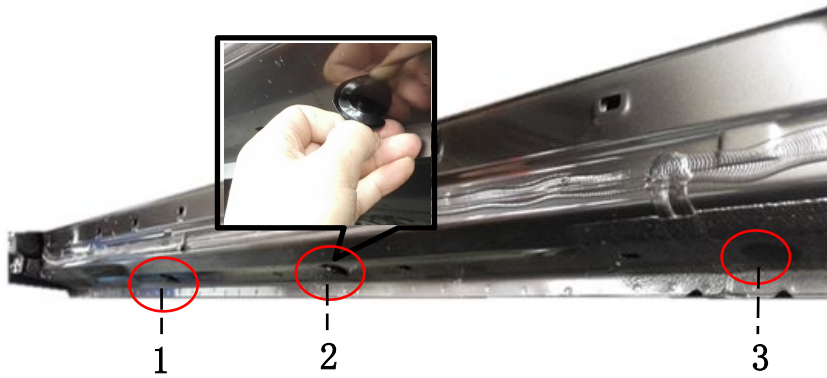
Assembly Procedure

From left side to start



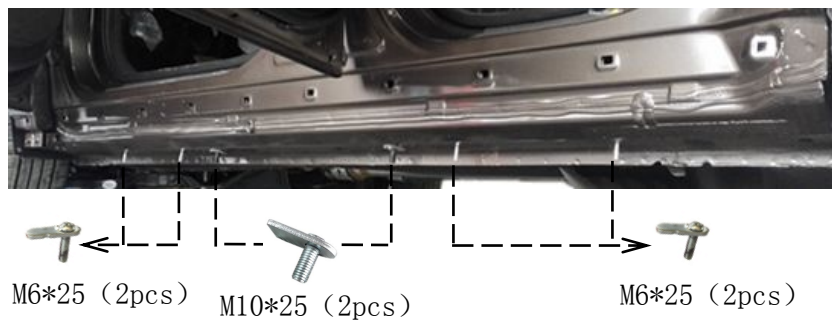
Prepare :

Step 1: Remove side skirt from original vehicle; take down front and rear fastened bolt, snap button and clip nut which locate in wrap angle of side skirt to reserve .



Install side step:

Step 1 : From the front wheel direction to rear , find the second and third water pore (circular hole) on the bottom of Body panel ; take off two rubber blanking cover.



Step 2 : Take No.3 M10*25T bolts,put in the second and third water pore ,total 2 pcs;
Step 3: Take NO.4 M6*25T bolts , put in the small square hole which between the first and second water pores, and the hole which between the third and fourth circular hole , total 4 pcs .



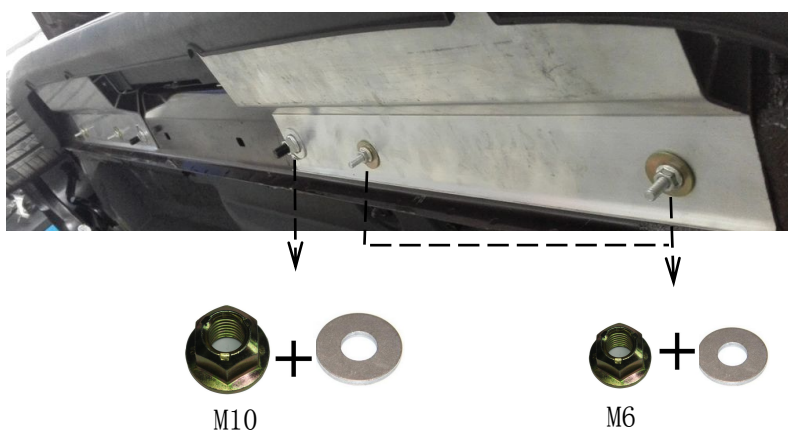
Step 4: Take No.9 splicing nut , put in the snaps hole which locate in 2-9 place, ensure splicing tail is straight down and fasten, total 8pcs ;



Step 5 : Get No.1 left side step assembly ,install No.12 nylon clips into the clips support of side step ,install original car clip nut in side step(original side skirt position); align clip and instillation holes of car body ,adjust side step and car body to overall coordinate ,pat clip position,fit on side step and



Step 6: Fetch No. 10 M4*20 group bolt , screwing in preassembly splicing nut,tighten side skirt of side step ,total 8 positions ;



Step 7 : Take No.7 M10 flange nut cooperate with No.6 10*32*3 flat gasket, to preassemble M10*25T bolt at the bottom of car body,fasten , total 2 position; Take No.8 M6 flange nut cooperate with No.6 6*22*2 gasket, to preassemble M6*25T bolt ,fasten , total 2 position.



Step 8: Take left side step cover plate,align clamping jaw and hole location of main body(side step) ,install correctly,then drive No.11 4*12 self-tapping screw ,fasten ,locking hole ,total 4 positions.(left picture only show 2 places of locking location).



Step 9 : Take fastened bolt and snap button of step 1 which take down from original vehicle front and rear wrap angle ,screwing in wrap angle of side step ,fasten position and

No tes

Right side installation with the same way of left side .

After finished, check the parts installation are fastness, complete and in correct position.